1. (Twice Amended) A method of making an article with a printed image thereon, said article comprising one of a portfolio, desk folder, binder, wallet, luggage tag, memo pad or keyfob having a cover part formed of a flexible and indentable material, said method comprising the steps of:

providing a member formed of said flexible and indentable material and comprising at least a portion of said cover part of said article;

providing an image sheet of a flexible material to be bonded to said member;

printing an image on said image sheet on a first side thereof;

placing said image sheet in contact with said member at a second and opposite side of said image sheet;

bonding said image sheet to said member by pressing said image sheet to said member and applying RF energy to adhere said image sheet to said member; and

debossing said member to form an indentation therein while bonding said image sheet to said member in said indentation.

17. (Twice Amended) A method of making an article with a printed image thereon, said article comprising one of a portfolio, desk folder, binder, wallet, luggage tag, memo pad or keyfob having a cover part formed of a flexible and indentable material, said method comprising the steps of:

providing a member formed of said flexible and indentable material and comprising at least a portion of said cover part of said article;

providing a sheet of flexible plastic material adapted to be receptive to multiple printed images on one side of said sheet of flexible plastic material;

transferring an image to be applied to said sheet of flexible plastic material to a processor;

causing said processor to control a printer for printing multiple images on said sheet of flexible plastic material;

cutting multiple image sheets from said sheet of flexible plastic material along predetermined contours of said images, respectively;

placing at least one of said image sheets in contact with said member; and

bonding said at least one image sheet to said member by engaging said at least one image sheet with a debossing die and applying RF energy to bond said at least one image sheet to said member at an indentation formed in said member.

B3

18. (Amended) The method set forth in claim 17 including the step of:

debossing said member to form said indentation therein to provide a guide for locating said at least one image sheet on said member prior to placing said at least one image sheet in contact with said member.

B4

24. (Amended) The method set forth in claim 17 including the step of:

debossing said member to form said indentation therein while bonding said at least one image sheet to said member.

B5

29. (Amended) A method of making an article with a printed image thereon, said article comprising one of a portfolio, desk folder, binder, wallet, luggage tag, or keyfob having a cover part formed of a flexible and indentable material, said method comprising the steps of:

providing a member formed of said flexible and indentable material and comprising at least a portion of said cover part of said article;

providing an image sheet of a flexible material to be bonded to said member;

printing an image on said image sheet on a first side thereof;

debossing said member to form an indentation therein;

placing a second and opposite side of said image sheet in contact with said member within said indentation; and

bonding said image sheet to said member within said indentation by pressing said image sheet to said member and applying RF energy to adhere said image sheet to said member.

30. (Amended) A method of making an article with a printed image thereon, said article comprising one of a portfolio, desk folder, binder, wallet, luggage tag, or keyfob having a cover part formed of a flexible and indentable material, said method comprising the steps of:

providing a member formed of said flexible and indentable material and comprising at least a portion of said cover part of said article;

providing an image sheet of a flexible material to be bonded to said member;

printing an image on said image sheet on a first side thereof;

providing a debossing die and placing said image sheet on said debossing die

placing said member in engagement with said image sheet at a second and opposite side of said image sheet; and

bonding said image sheet to said member by pressing said image sheet and said member together while supported on said debossing die and applying RF energy to adhere said image sheet to said member while indenting said member.